



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Rush

D5549-014

Job Sheet 194979



Part No: D5549-014

Job Qty: 1 pcs

Part Name: Aft Beam Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: D5549 REVB IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

order 14818

010268

w

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	6/14/19		0.00	0.58	Small Fab - 1		DAS 58 9-89 JUN 11 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	6/14/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 JUN 11 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-2 - Stock - B4B	1 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 26 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21	DAG
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-55

JUN 10 2019

Fg deck

Part Op 110 - (Small Fab) 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 with bolts and quick pin to Aft Beam.
 Descriptions: Torque nut as per dwg. (see note 8) 3- Install D5550-043 to Aft Beam. Torque nut as per dwg. (see note 9)
 120 - QC5- Inspect part completeness to step on W/O)
 130 - Identify as per dwg & Stock Location: _____
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A ST342	Bolt	10 Ea (10 ea)	110-Small Fab - 1	5183302
CBL-1240 GA117	Cable	2.8000 ft (2.8 ea)	110-Small Fab - 1	5157330
CBL-460 GA005	Loop Sleeve	4 Ea (4 ea)	110-Small Fab - 1	5186085
D5549-3 ST447	Aft Beam	1 pcs (1 ea)	110-Small Fab - 1	5140899
D5550-043	Aft Outboard Beam Assembly	1 pcs (1 ea)	110-Small Fab - 1	5188835
D5553-1 ST176	Bracket	2 pcs (2 ea)	110-Small Fab - 1	119917
MS17984-C625 ST315	Pin, Quick Release	2 Ea (2 ea)	110-Small Fab - 1	5158305
MS20002C6 ST314	Washer	6 Ea (6 ea)	110-Small Fab - 1	5089343
MS21042L4 ST303	Nut	10 Ea (10 ea)	110-Small Fab - 1	5157064
MS21042L6 ST305	Nut	6 Ea (6 ea)	110-Small Fab - 1	5182056
MS21250-06026 ST308	Bolt	6 Ea (6 ea)	110-Small Fab - 1	5127327
NAS1149D0463J ST264	Washer	20 Ea (20 ea)	110-Small Fab - 1	5158885
NAS1149D0663J ST244	Washer	6 Ea (6 ea)	110-Small Fab - 1	5114282

S13S105

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN4-26A	10	17	0
	CBL-1240	3	461	0
	CBL-460	4	162	0
	D5549-3 ST447	1	1	0
	D5550-043	1	0	0
	D5553-1	2	5	0
	MS17984-C625	2	14	0
	MS20002C6	6	56	0
	MS21042L4	10	3,120	0
	MS21042L6	6	300	0
	MS21250-06026	6	18	0
	NAS1149D0463J	20	4,389	0
	NAS1149D0663J	6	1,130	0

Part Specifications

Specifications could not be found.

Plex 5/13/19 8:38 AM Dart.Renwick.Jennifer



Container No: S188958



Part: D5549 - 014

Job No: 194979

Serial No/Batch: S188958

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/11/19

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